

For Precast
& Tilt-up
Construction



CHAMFERS (3/4" x 45°)

Victory Bear is an innovative concrete product supplier with deep roots in the tilt-up, pre-cast, and cast-in-place industries. We offer the most complete line of tilt-up profiles in the industry. Our base clip design makes our rustications and bulkheads **reusable**.

Our rustications and chamfers produce the cleanest and sharpest finishes in the industry. Victory Bear is a leader in innovative exterior, concrete designs – creating products, for now and for the future, that will provide the tilt-up and pre-cast industry with unique profiles. Our products provide flexibility to designers to allow for a variety of design configurations in a variety of building types.

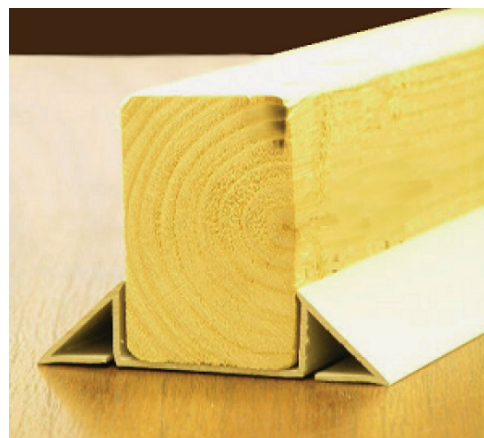
Features & Benefits

Victory Bear chamfers are manufactured from non-stick PVC – ideal for pre-cast and tilt-up construction for supporting wood forms.

- **100% PVC Reduces Costs** – PVC virtually eliminates concrete pitting caused by wood-wicking. It also eliminates discoloration caused by wood sugars. It almost entirely eliminates the need for grinding and patching, saving you man-hours or subcontractor expense.
- **Patented “Flexible Edge Seal”**
Our patented Flexible Edge Seal fits tightly against the casting surface, preventing concrete seepage while creating sharp, crisp lines.
- **Hidden Fastening System** – With Victory Bear there are no finish blemishes from screw heads or excess glue. All screws and glue remnants are hidden under the surface for a sharp, glass-like finish.



Single Chamfer



Double Chamfer



A.L. Patterson, Inc.
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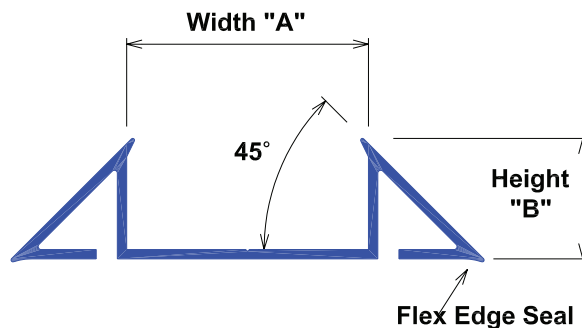
Installation

- **Step 1** – Fasten the chamfers in place using fastener, tape or adhesive.
- **Step 2** – Check to ensure that the chamfer's edge is pressed firmly against the casting surface.
- **Step 3** – Insert lumber along the length. For wood that is swollen beyond standard dimensions, insert one side first against the flex edge then roll the other side into the channel.
- **Step 4** – For single chamfer, align chamfer along the form and casting surface. Press firmly against both and staple or nail into place. Nail guns are NOT recommended.

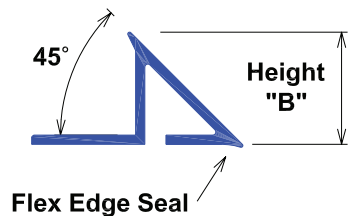
Coefficient of Linear Expansion:
0.0132 inches per degree F

Storage: If re-using, remove all concrete residue from the plastic to prevent sticking on future pours. Materials should be stored out of direct sunlight to prevent long-term deterioration or color fading. Pieces can be stacked, but should be stored fully supported, to keep them from warping.

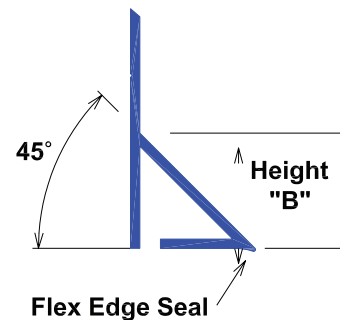
Double Chamfer



Single Top/Inside Chamfer



Single Hanging Chamfer



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